

Garant

Indexable insert for turning ZCMX 080304, for "4 in 1" turning and boring tools, Grade: HBZ140

**Order data**

Order number	268425 HBZ140
GTIN	4062406273941
Item class	21K

Description**Version:**

General-purpose medium grit substrate with PVD coating. First choice for turning and drilling applications.

Technical description

ISO code indexable insert	ZCMX 080304
Corner radius	0.4 mm
Number of changes/inserts	2
Cutting speed v_c main application	50 - 190 m/min
Coating	PVD
Tool material	Carbide
Cutting depth a_p	0.4 - 2 mm
Main application	M

Grade	HBZ140
Cutting conditions	slightly interrupted
Feed rate f when turning	0.1 - 0.3 mm
Feed rate f when drilling	0.03 - 0.12 mm
suitable for tool dia. D_c	16 mm
Type of product	Indexable insert for turning